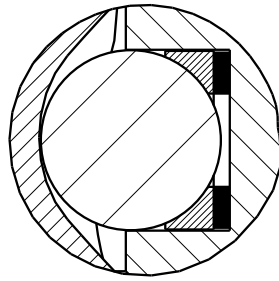
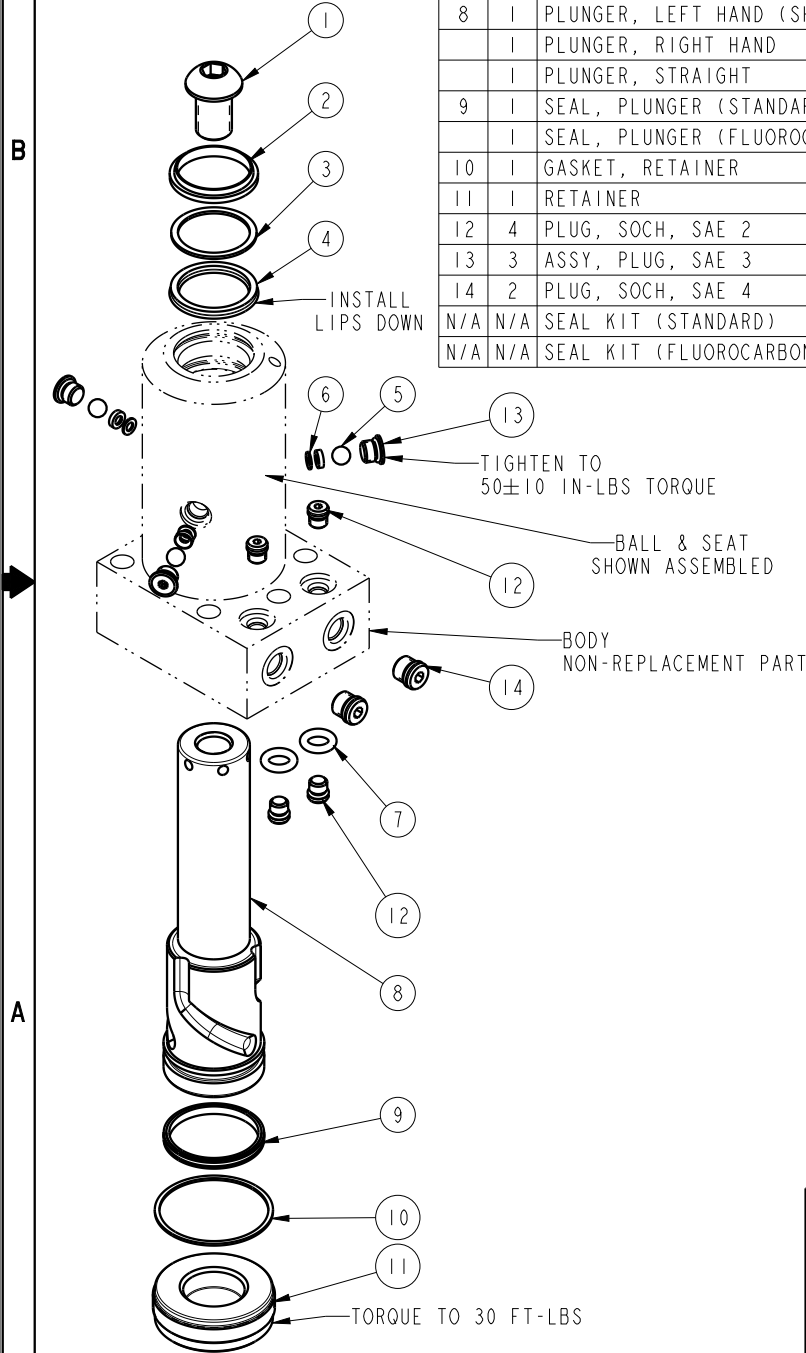



NO.	QTY.	DESCRIPTION	MODEL NO.	STANDARD SEAL KIT	FLUOROCARBON SEAL KIT
			14-2218-02-X		
1	1	BUTTON HEAD CAP SCREW	21-4100-22	NO	NO
2	1	WIPER, ROD (FLUOROCARBON)	39-0530-05	YES	YES
3	1	BACK-UP RING, ROD	39-0540-08	YES	YES
4	1	SEAL, ROD (STANDARD)	39-0110-60	YES	NO
	1	SEAL, ROD (FLUOROCARBON)	39-0520-15	NO	YES
5	3	BALL, STEEL ALLOY	23-6000-13	YES	YES
6	3	ASSY, BALL SEAT	90-1999-59	YES	YES
7	2	O-RING, MANIFOLD (STANDARD)	39-0000-50	YES	NO
	2	O-RING, MANIFOLD (FLUOROCARBON)	39-0510-22	NO	YES
8	1	PLUNGER, LEFT HAND (SHOWN)	81-4000-59	NO	NO
	1	PLUNGER, RIGHT HAND	81-4000-58	NO	NO
	1	PLUNGER, STRAIGHT	81-4000-75	NO	NO
9	1	SEAL, PLUNGER (STANDARD)	39-H110-56	YES	NO
	1	SEAL, PLUNGER (FLUOROCARBON)	39-V110-56	NO	YES
10	1	GASKET, RETAINER	39-T550-04	YES	YES
11	1	RETAINER	81-5318-00	NO	NO
12	4	PLUG, SOCH, SAE 2	30-6011-22	NO	NO
13	3	ASSY, PLUG, SAE 3	30-6011-30	NO	NO
14	2	PLUG, SOCH, SAE 4	30-6011-44	NO	NO
N/A	N/A	SEAL KIT (STANDARD)	60-1400-36	INCLUDED IN KIT	
N/A	N/A	SEAL KIT (FLUOROCARBON)	6V-1400-36		



Lubricate all seals with clean hydraulic fluid prior to assembly.

SEE IS-1500 FOR INSTALLATION INSTRUCTIONS.

PARTS LIST		
	VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.	
	ASSEMBLIES AFFECTED	PARTS LIST, SC, HS, BF, 5000, DA
14-2218-03-L		
14-2218-03-R		
14-2218-03-S		
SIZE A	PL1449	REV B

B	5279	RELEASE	ALS	4/26/24
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	ATHOMSEN	DRAWING STATUS: Released		
DATE:	20-JUN-2018	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		